

Work Order ID 52545-2

September 30, 2009 10:24:02 AM



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Item ID: D350-766-011

Revision ID: A

Item Name: Interior Trim, Aft Bulkhead

Start Date: 30/09/2009 Start Qty: 4.00

Required Date: 15/10/2009 Req'd Qty: 4.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan: *PL*

Date: 09-9-30

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D350-766

Rev A

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile & type labels per PPP D350-766-011 CH0001

CH0002

509/10/22

PER EEN 08-543

HJ for BG 09/10/20

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

9/10/20 @SL

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

=) 509/10/22

(X) 9

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Item ID: D350-766-011

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Start Date: 30/09/2009 Start Qty: 4.00

Required Date: 15/10/2009 Req'd Qty: 4.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D350-766-011111 Location: _____ PPP Rev: 13

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*Peg/10/2205**09/10/23*
PL 09-10-23

Picklist Print

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Work Order ID: 52545

Parent Item: D350-766-011RevA

Parent Item Name: Interior Trim, Aft Bulkhead


Comments:

Start Date: 30/09/2009

Required Date: 15/10/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
ANS26-1032R12  Screw	82	Purchased	No			120	Each	130.0000	8.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	130	
1568	130	

ANS26-1032R20  Screw	12	Purchased	No			120	Each	53.0000	8.0000			
---	----	-----------	----	--	--	-----	------	---------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	33	
10216	33	
Main Warehouse		
t	20	
112314	20	

CCR274SS3-4  Cherry Rivet	66	Purchased	No			120	Each	148.0000	32.0000			
--	----	-----------	----	--	--	-----	------	----------	---------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	148	
107438	148	

1568 sl

10216 sl

107438

~~17997~~ 9/10/20 @ 54

Picklist Print

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Work Order ID: 52545

Parent Item: D350-766-011RevA

Parent Item Name: Interior Trim, Aft Bulkhead

Comments:

Start Date: 30/09/2009

Required Date: 15/10/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item / Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3655-1RevB PANEL		Manufactured	No			120	Each	0.0000	4.0000			
D3655-3RevB PANEL		Manufactured	No			120	Each	0.0000	4.0000			
MS21059L3 Nut Plate		Purchased	No			120	Each	425.0000	16.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

425

109962

11

111925

414

11925 9/10/20 (6x) S

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Shop Packet Print

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REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D350-766

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4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
D350-766-015 Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR
			1	D3890-041	PANEL, WALL
			1	D3891-041	PANEL, FWD LH
			1	D3891-042	PANEL, FWD RH
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR
			4	D3948-043	PLATE, ANCHOR
			14	AN525-10R7	SCREW
			4	AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02)
			12	CR3523-4-02	RIVET (OR M7885/4-4-02)
			16	CR3523-4-03	RIVET (OR M7885/4-4-03)
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

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Revision: C
Date: 09.06.08

56525

